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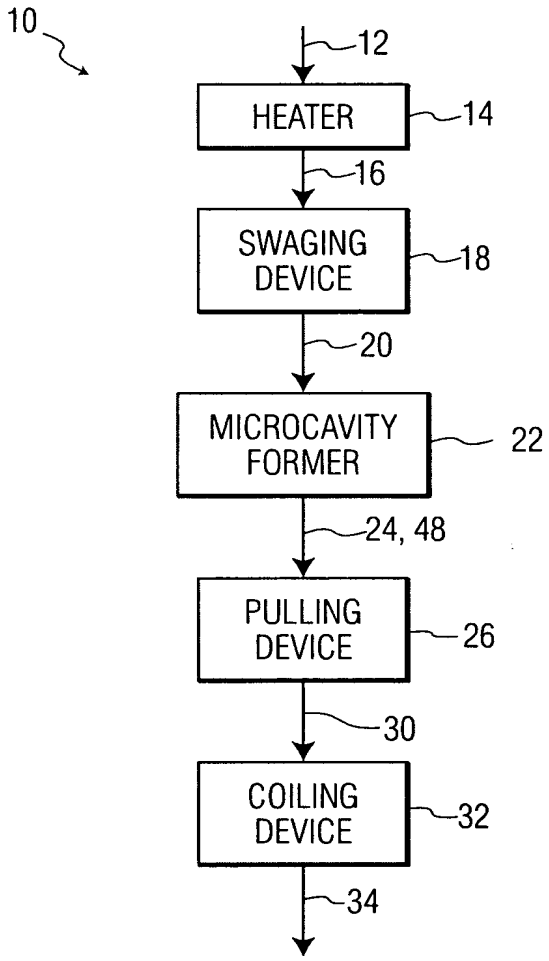
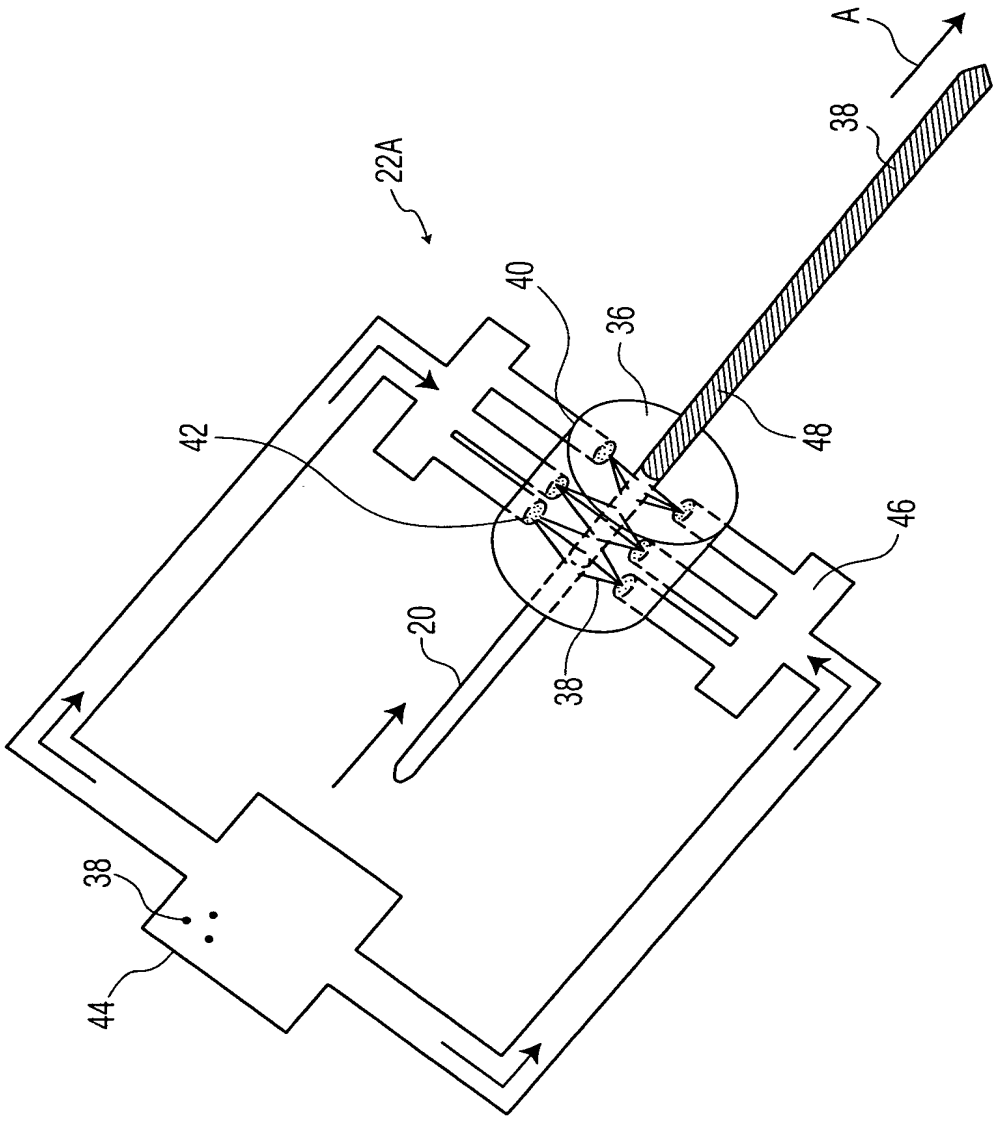


FIG. 1

FIG. 2



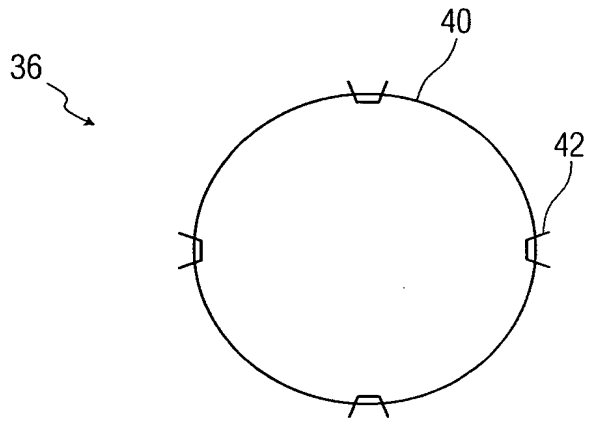


FIG. 3A

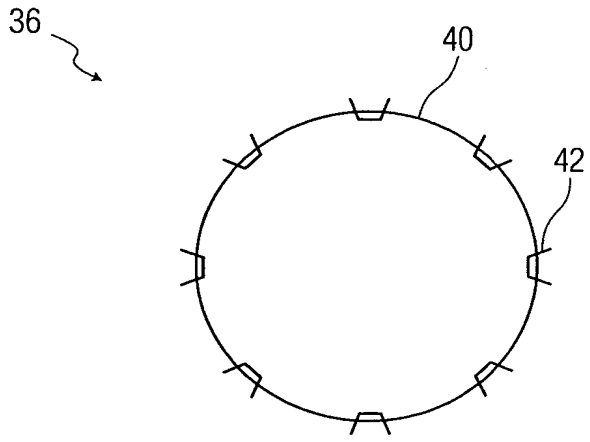
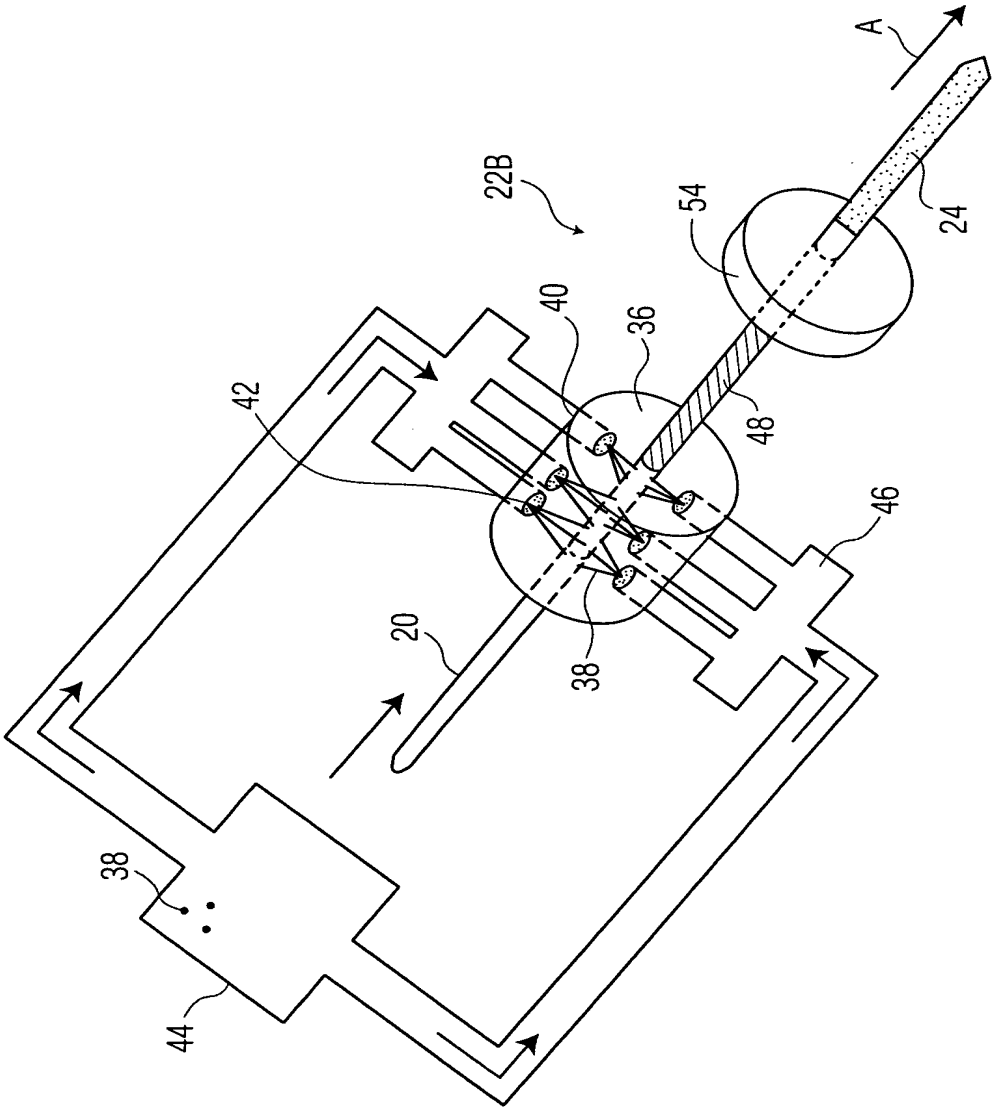


FIG. 3B

FIG. 4



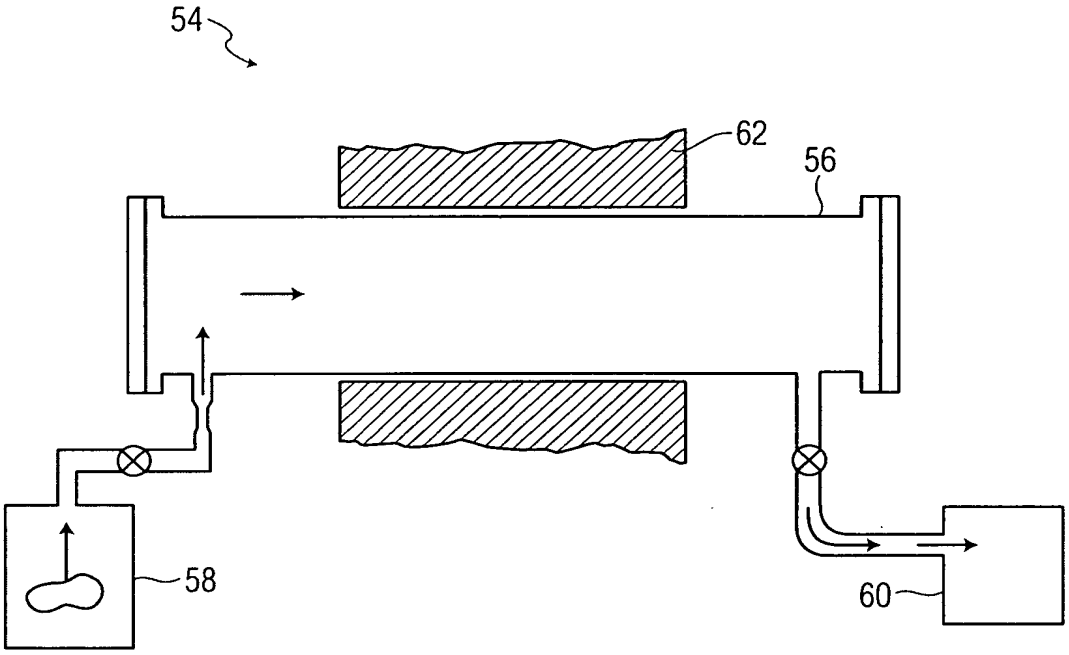


FIG. 5

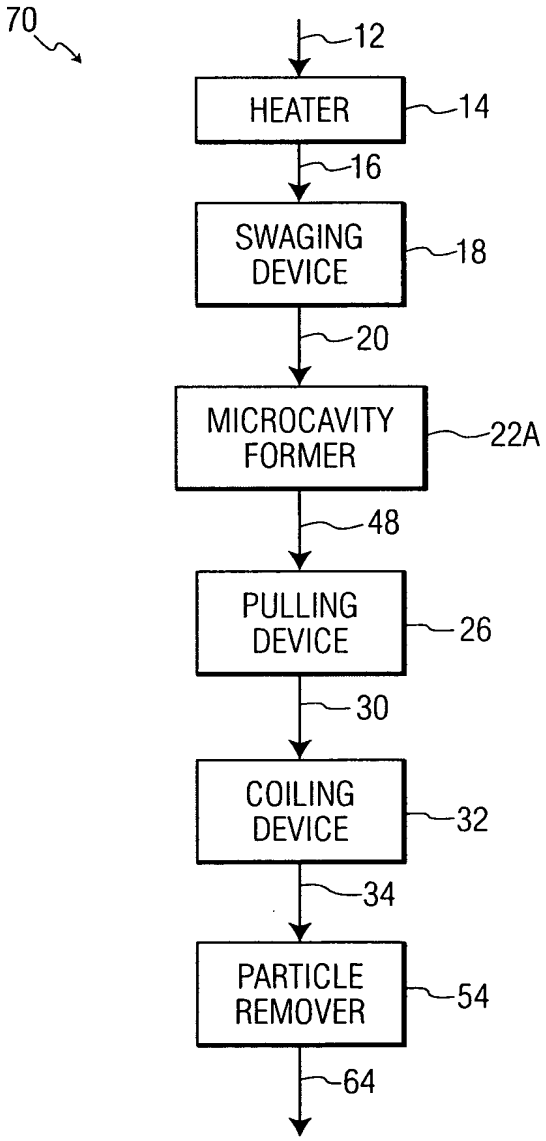

70
12
HEATER
14
16
SWAGING DEVICE
18
20
MICROCAVITY FORMER
22A
48
PULLING DEVICE
26
30
COILING DEVICE
32
34
PARTICLE REMOVER
54
64

FIG. 6